

CERTIFICATE

350mm WIDE BATTENS INSTALLED AT 90° ANGLE TO WALL

Project: Standard Certification
Battens (350mm wide) & Fixings

Project No: 16391

Date: November 2016

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For: Knotwood Pty Ltd

SCOPE

Magryn & Associates have been engaged to undertake structural calculations and specify fixings to install the Knotwood Aluminium Clip-Batten system to various wall materials in various regions of Australia. This is to specify and certify the structural adequacy of the battens and their fixings and comply with the current relevant Australian Standards.

GENERAL

The Knotwood Clip-Batten system can be used as aluminium cladding or as an architectural feature. The battens are available in 50mm, 100mm, 150mm and 200mm widths and can be installed perpendicular to the wall or at 45° using an angled joiner. The components of the system are Wall Brackets (KWB5050A), 50mm Battens (KWB5050B), 100mm Battens (KWB50100B), 150mm Battens (KWB50150B), 200mm Battens (KWB50200B), Batten Joiners (TS55111/B), 45° Joiners (TS55656/C), 150mm Elliptical Caps (TS55885/A) and 200mm Elliptical Caps (TS55884/A). The components are manufactured from 6063-T6 Aluminium alloy.

The maximum overall batten width considered in this certification is 350mm installed at 90° angle to the wall only.

This certification is for the wall fixings and the 'Clip-in' connections of the components only; the structural adequacy of the wall studs and the building structure has not been checked by Magryn & Associates.

Design loads considered are self-weight and wind loads for Regions A, B and C in Australia. The fixings have been designed to be installed to steel stud, timber stud, concrete, and masonry walls.

The structural calculations are based on information and drawings provided by Knotwood Pty Ltd.

DESIGN STANDARDS

Calculations have been undertaken in accordance with the following Australian Standards and conditions.

Australian Standards:

- AS/NZS 1170.0-2002 Structural design actions Part 0: General principals
- AS/NZS 1170.1-2002 Structural design actions Part 1: Permanent, imposed and other actions
- AS/NZS 1170.2-2011 Structural design actions Part 2: Wind actions
- AS 1664.1-1997 Aluminium structures

Conditions:

- Wind average recurrence interval of 500 years
- Terrain Category 2
- Building height $\leq 20\text{m}$
- Shielding and Topographic Multiplier M_s and M_t taken as 1.0
- Aspect ratio correction and angle of inclination factors K_{ar} and K_i taken as 1.0

RESULT

All fixing anchors to the wall are to be stainless steel. Alternatively, hot dipped galvanised steel fixings can be used in combination with a neoprene washer to isolate the fixing anchor from the aluminium.

Fixing screws are to be installed in pairs of two at 25mm centres to the perforated groove in the Wall Bracket at maximum centres detailed below, and with one pair of screws at each end of each Wall Bracket component.

Fixing bolts are to be installed as single bolts to the centre of the Wall Bracket at maximum centres detailed below, and with one bolt at each end of each Wall Bracket component. The screw flutes are to be removed locally to allow for installation of the bolts centrally in the Wall Bracket.

Additionally to the 'Clip-in' connections, all components in the Batten installation are to be connected to each other with Aluminium rivets on each side to each component at maximum centres detailed below.

All fixings are to be installed in accordance with manufacturer's specifications.

Fixing into steel stud wall:

	Wind Region A	Wind Region B	Wind Region C
Steel stud 0.55BMT	2 No. Buildex #14-10 TPI Screws at 210mm centres	2 No. Buildex #14-10 TPI Screws at 130mm centres	2 No. Buildex #14-10 TPI Screws at 90mm centres
Steel stud 0.75BMT	2 No. Buildex #14-10 TPI Screws at 250mm centres	2 No. Buildex #14-10 TPI Screws at 160mm centres	2 No. Buildex #14-10 TPI Screws at 100mm centres
Steel stud 1.20BMT	2 No. Buildex #14-10 TPI Tekes at 250mm centres	2 No. Buildex #14-10 TPI Tekes at 160mm centres	2 No. Buildex #14-10 TPI Tekes at 100mm centres
Connection between components	Min. 1 No. Buildex #30 Aluminium Rivets at 5000mm centres on each side of batten to each batten component		

Fixing into timber stud wall:

	Wind Region A	Wind Region B	Wind Region C
Timber stud Pine	2 No. Buildex #14-10 TPI Screws at 250mm centres	2 No. Buildex #14-10 TPI Screws at 160mm centres	2 No. Buildex #14-10 TPI Screws at 100mm centres
Timber stud Hardwood	2 No. Buildex #14-10 TPI Screws at 250mm centres	2 No. Buildex #14-10 TPI Screws at 160mm centres	2 No. Buildex #14-10 TPI Screws at 100mm centres
Connection between components	Min. 1 No. Buildex #30 Aluminium Rivets at 5000mm centres on each side of batten to each batten component		

- Nominal embedment depth to timber to be 36mm.
- Fixing to be central in timber stud.

Fixing into concrete wall:

	Wind Region A	Wind Region B	Wind Region C
Concrete ≥ Grade N25	Hilti HRD 10 Frame Anchors at 340mm centres	Hilti HRD 10 Frame Anchors at 210mm centres	not suitable
	Alternatively:		
	Hilti HUS3-8 Screw Anchors at 410mm centres	Hilti HUS3-10 Screw Anchors at 690mm centres	Hilti HUS3-10 Screw Anchors at 470mm centres
Connection between components	Min. 1 No. Buildex #30 Aluminium Rivets at 5000mm centres on each side of batten to each batten component		

- Nominal embedment depth to be 70mm for Hilti HRD Frame Anchors.
- Nominal embedment depth to be 50mm for Hilti HUS3-8 Screw Anchors and 75mm for Hilti HUS3-10 Screw Anchors.
- Minimum thickness of concrete to be 120mm for Hilti HRD Frame Anchors.
- Minimum thickness of concrete to be 100mm for Hilti HUS3-8 Screw Anchors and 130mm for Hilti HUS3-10 Screw Anchors.
- Minimum distance from the concrete edge to be 140mm for Hilti HRD Frame Anchors.
- Minimum distance from the concrete edge to be 60mm for Hilti HUS3-8 Screw Anchors and 90mm for Hilti HUS3-10 Screw Anchors.

Fixing into masonry wall:

Fixing to perforated clay brick or hollow concrete block is not suitable for a batten width of 350mm.

	Wind Region A	Wind Region B	Wind Region C
Solid clay brick	Hilti HUS3-10 Screw Anchors at 140mm centres	Hilti HUS3-10 Screw Anchors at 80mm centres	not suitable
Perforated clay brick	not suitable	not suitable	not suitable
Hollow concrete block	not suitable	not suitable	not suitable
Connection between components	Min. 1 No. Buildex #30 Aluminium Rivets at 5000mm centres on each side of batten to each batten component		

- Nominal embedment depth to be 75mm.
- Minimum anchor spacing to be 80mm.
- Minimum edge distances to be 200mm from the masonry wall edge, 40mm from vertical masonry mortar joints, and 20mm from horizontal masonry mortar joints.

For Magryn & Associates Pty Ltd

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Attachments: - Structural Calculations (sheets 1-23)